



NOTES

1. THIS DIMENSION TO BE FINISH MACHINED AFTER BACK UP BLOCK (B-1318) IS PRESSED INTO PLACE

MAT'L: 4140 A.Q.

HEAT TREAT: Rc 30-35

NEXT ASS'Y D-321



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

POSITIONER

UNLESS OTHERWISE SPECIFIED

TOLERANCE: FRACTIONS ± 1/64, DECIMALS ± .005
BREAK SHARP CORNERS AND EDGES 1/64 R ALL OVER.
SURFACE FINISH 62 ALL OVER.

REV. 1	CHG. THP. CALLOW	10-18-63	REF. No. 1
REV. 2	ADDED NOTE #1	6/1/64	REF. No. 2
REV. 3			REF. No. 3

SCALE FULL	DATE 7-31-63
MATL NOTED	HEAT TREAT NOTED
CATALOG No.	DWG. No. C-540
	APPRD. OK. H.T.H. 9-23-63